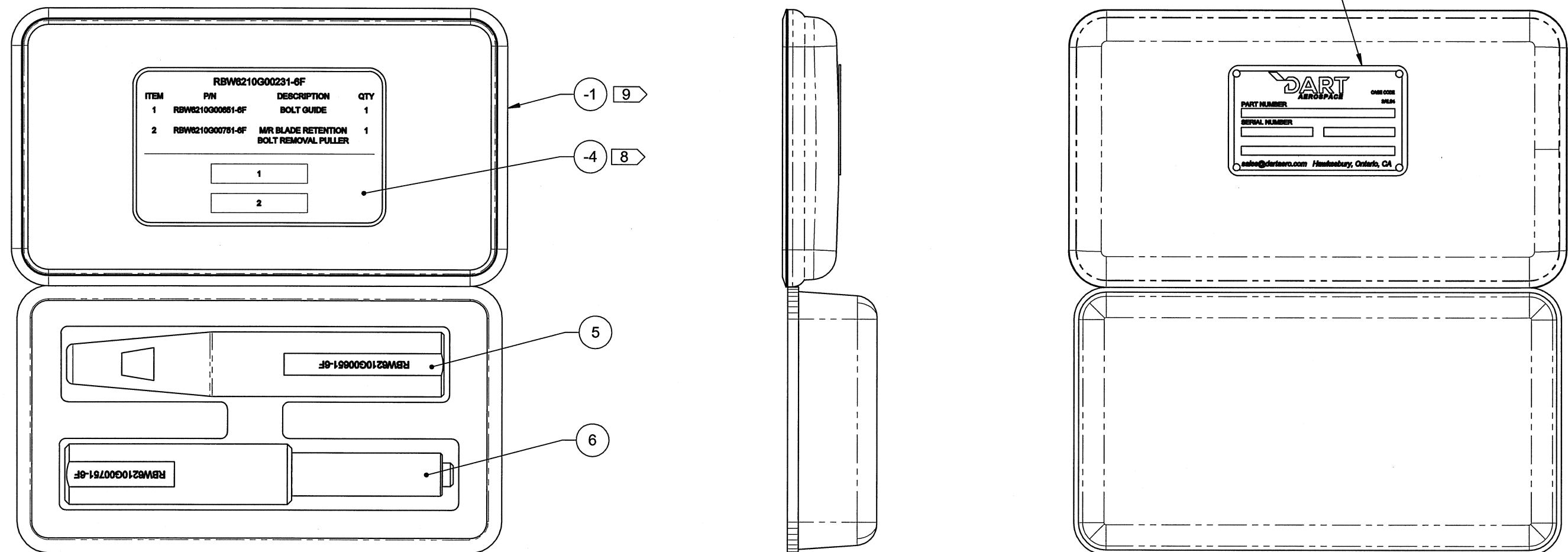


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00231-6F-1	PACKAGING ASSY
-4	1	RBW6210G00231-6F-4	CONTENT PLACARD
5	1	RBW6210G00651-6F	BOLT GUIDE
6	1	RBW6210G00751-6F	M/R BLADE RETENTION BOLT REMOVAL PULLER
7	1	RB41011	DART PLACARD



RBW6210G00231-6F M/R RETENTION BOLT REM / INSTALL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING LOCTITE 495, AND REMOVE EXCESS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-645	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	RBW6210G00231-6F	
APPROVED	WP	REV. A	
DATE 3/19/2019		SHEET 1 OF 5	
TITLE M/R RETENTION BOLT REM / INSTALL TOOL			
SCALE NTS			
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6210G00231-6F-2	BOTTOM FOAM
-3	1	RBW6210G00231-6F-3	TOP FOAM
8	1	PELICAN #APP-1060-E	PELICAN CASE 1060

D

D

C

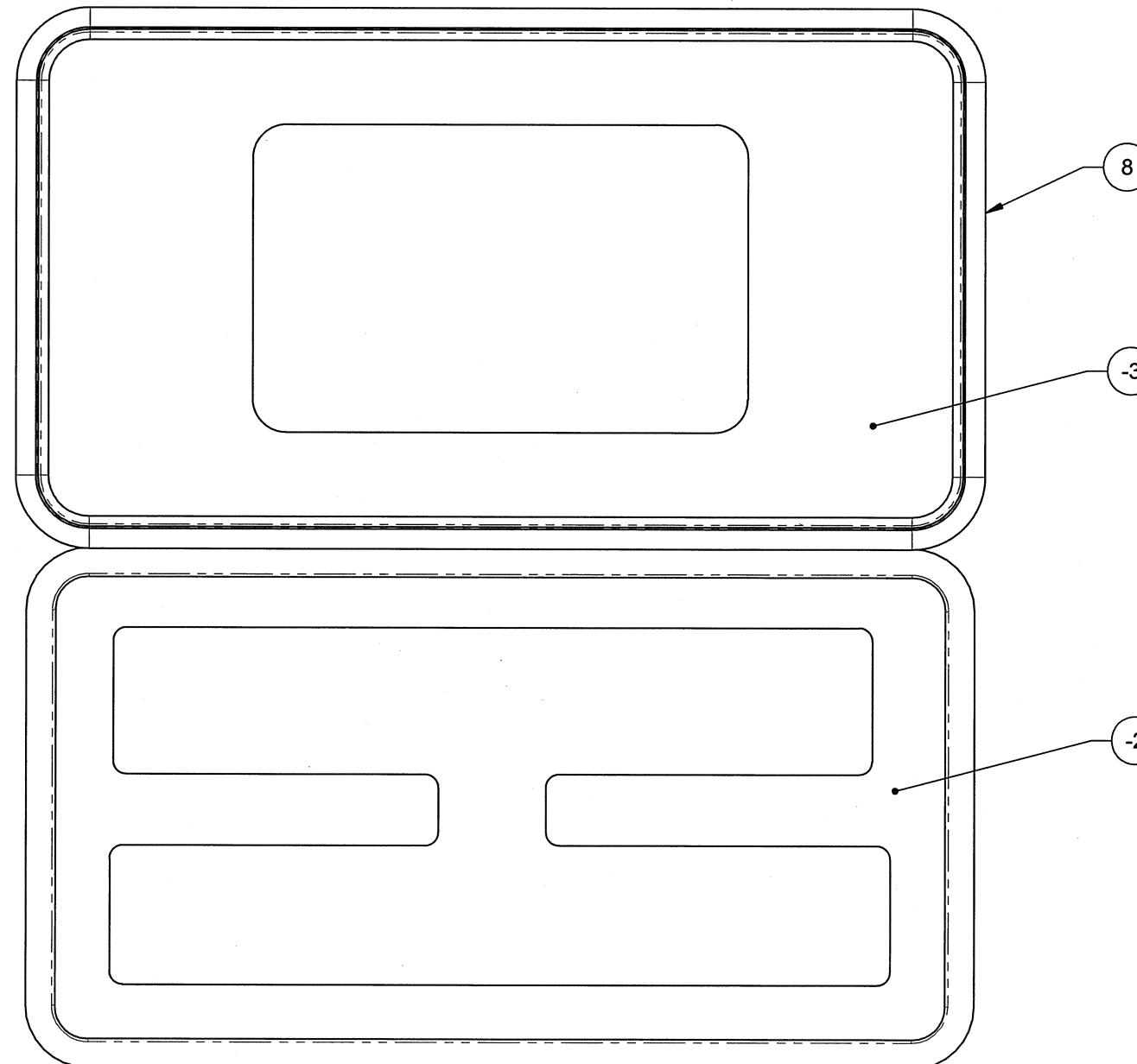
C

B

B

A

A



RBW6210G00231-6F-1 PACKAGING ASSY

NOTES:

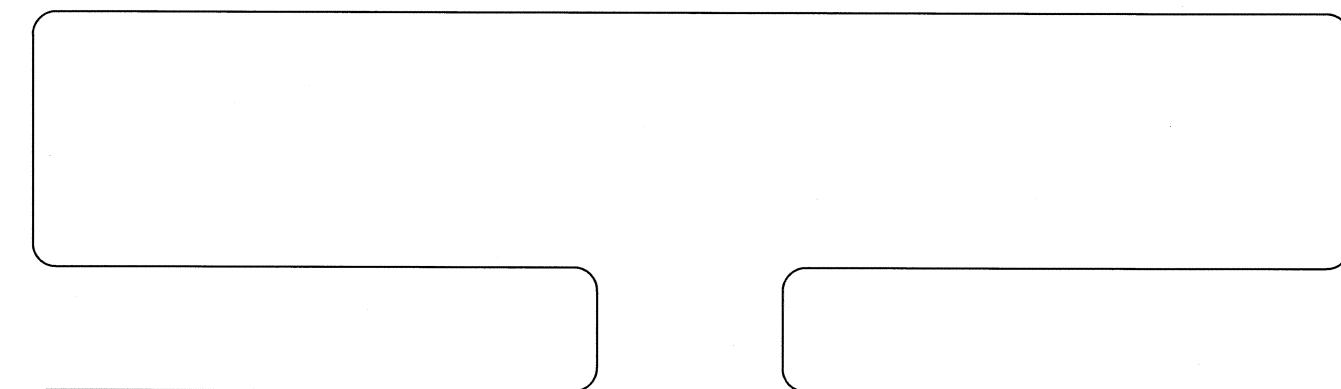
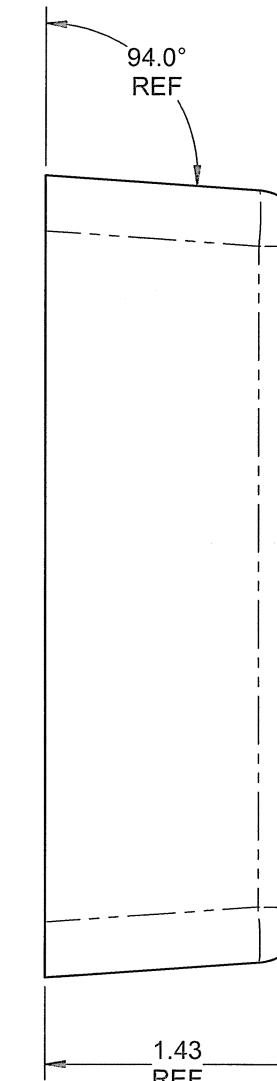
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 2 OF 5
APPROVED	VJ	TITLE	SCALE
		M/R RETENTION BOLT REM / INSTALL TOOL	NTS
DATE 3/19/2019		COPRIGHT © 2019 BY DART AEROSPACE LTD	

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D

D

0.30
4 PL
REF4.31
REF8.31
REF0.30
4 PL
REF1.43
REF

RBW6210G00231-6F-2 BOTTOM FOAM

7

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
 $X.XX = \pm 0.01"$ / $\pm 0.5^\circ$
 $X.XXX = \pm 0.005"$ / $\pm 0.1^\circ$
 $X.XXXX = \pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.050"$ PER CAD FILE RBW6210G00231-6F-2 REV. A.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM		
MFG. APPR.	DP	TOOL PART #	
APPROVED	WM	RBW6210G00231-6F	
DATE 3/19/2019		REV. A	SHEET 3 OF 5
TITLE		M/R RETENTION BOLT REM / INSTALL TOOL	
SCALE		NTS	

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R0.25
4 PL

RBW6210G00231-6F

ITEM

P/N

DESCRIPTION

QTY

1 RBW6210G00651-6F

BOLT GUIDE

1

2 RBW6210G00751-6F

M/R BLADE RETENTION
BOLT REMOVAL PULLER

1

1

2

4.50

2.75

RBW6210G00231-6F-4 CONTENT PLACARD

8

NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00231-6F-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6210G00231-6F	SHEET 5 OF 5
APPROVED	WJ	TITLE	
DATE 3/19/2019		SCALE	NTS
M/R RETENTION BOLT REM / INSTALL TOOL			
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